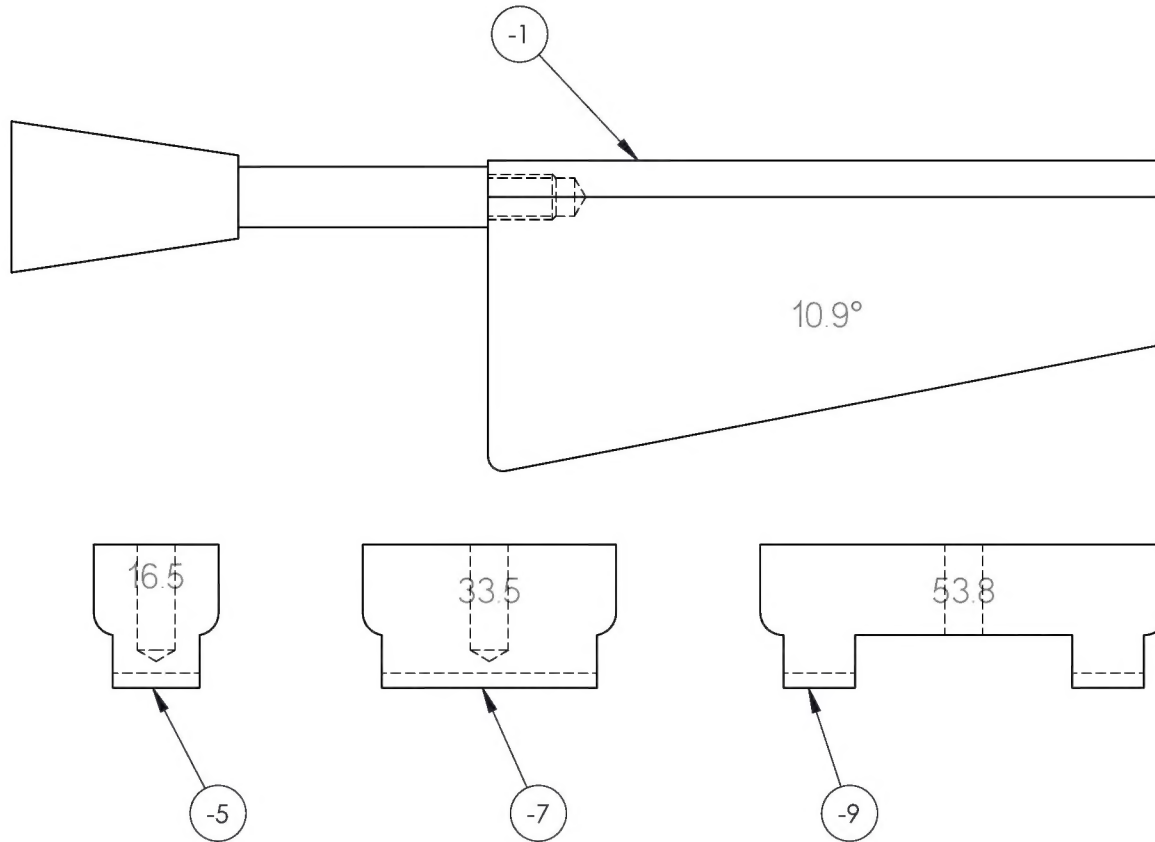


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	12/8/2016	RJC	JAG



NOTE:
REF. AIRBUS T/N 105-40001W3.

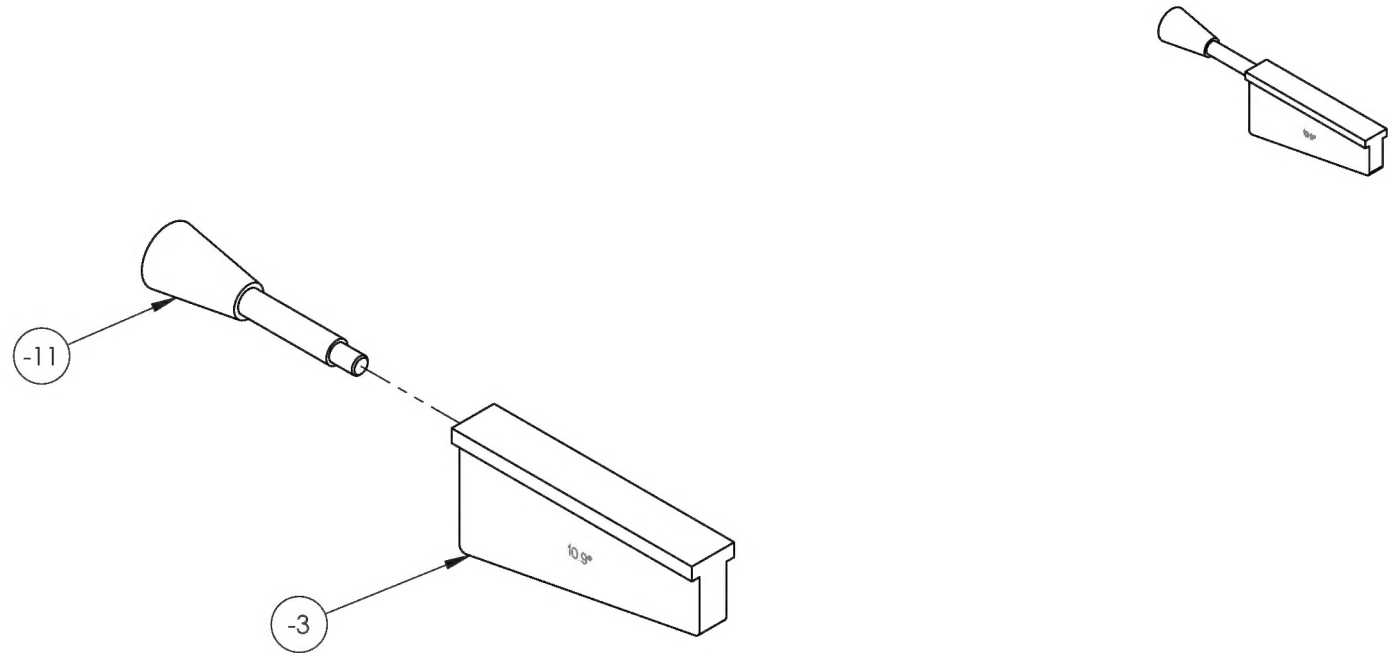


RIGGING KIT

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	DWG NO. RBE105-40001W3			REV 1
	X		-1	1	DEGREE PLATE ASSEMBLY			2	MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
	1		-3		10.9° DEGREE PLATE	WHITE DELRIN/ACETAL		3	HEAT TREAT			
			-5	1	16.5 BLOCK	6061		4	FINISH			
			-7	1	33.5 BLOCK	6061		5	SPEC			
			-9	1	53.8 BLOCK	6061		6	DRAWN BY: CLOUGH			
	1	B/O	-11		HANDLE, TAPERED KNOB	STEEL/PLASTIC	M6 X 1mm X 2.83 (J.W. WINCO #8W63B68/C)	2	CHECKED: DUERFELDT			
		B/O	-13	1	PISTOL CASE	PLASTIC	RSR GROUP #10137	N/S	OPPS APPR: ANDERSON		USED ON MODEL	
	ASSY								QA APPR: LINDSAY		EC145	
									APPROVED: GILBERT		SHEET 1 OF 6	
									SCALE 1:1		DATE 8/23/2016	

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REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



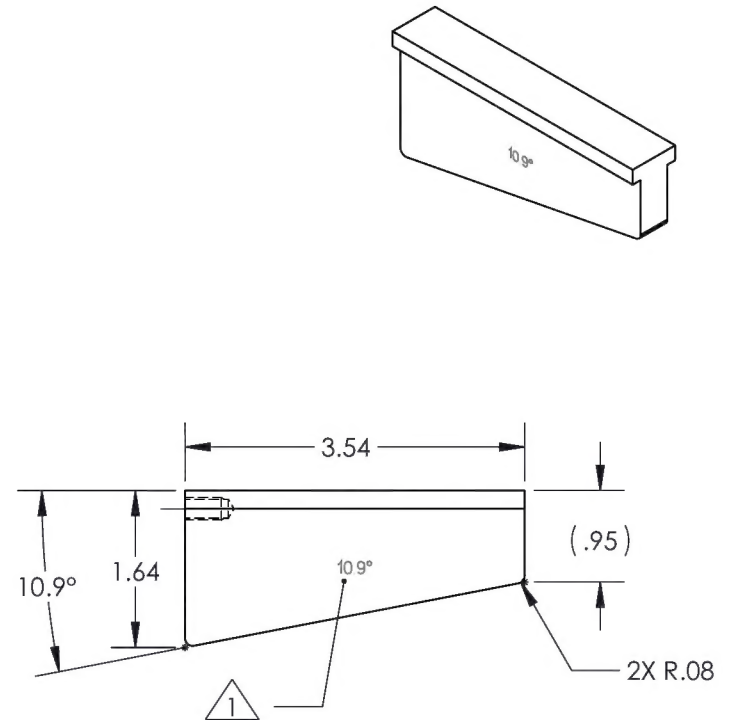
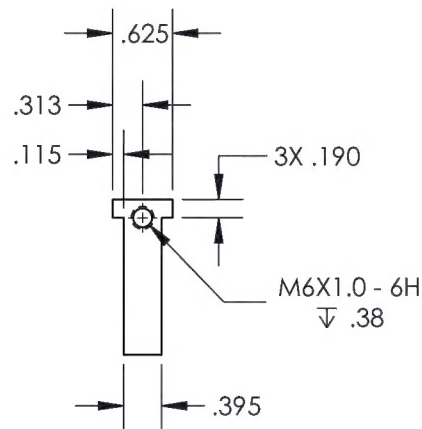
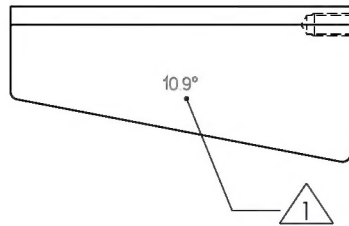
-1

DEGREE PLATE ASSEMBLY

DART AEROSPACE	
TITLE RIGGING KIT	
DWG NO. RBE105-40001W3-1	REV 1
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° ✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
TREAT	
FINISH	
SPEC	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	EC145
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 8/22/2016 SHEET 2 OF 6

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:

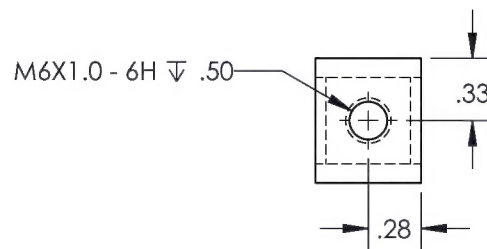
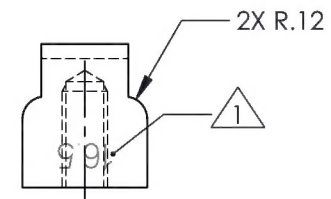
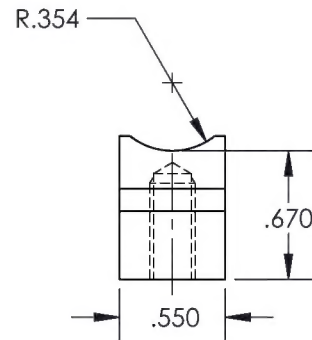
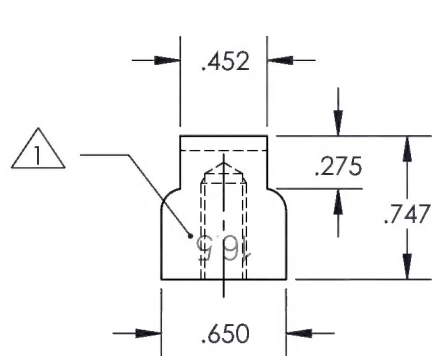
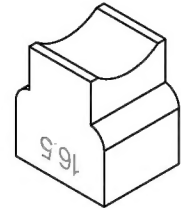
1 MACHINE ENGRAVE, FILL IN WITH BLACK PAINT.

(-3)
10.9° DEGREE PLATE

DART AEROSPACE	
TITLE RIGGING KIT	
DWG NO. RBE105-40001W3-3	REV 1
MAT'L WHITE DELRIN/ACETAL HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL EC145
CHECKED: DUERFELDT	APPROVED: GILBERT
OPPS APPR: ANDERSON	DATE 8/22/2016
QA APPR: LINDSAY	SHEET 3 OF 6
SCALE 1:2	

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				APPROVED



(-5)
16.5 BLOCK

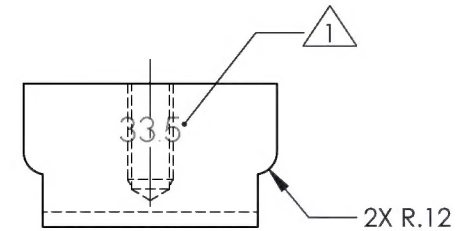
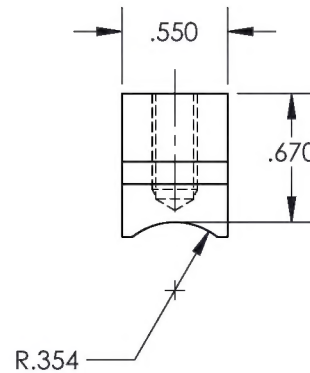
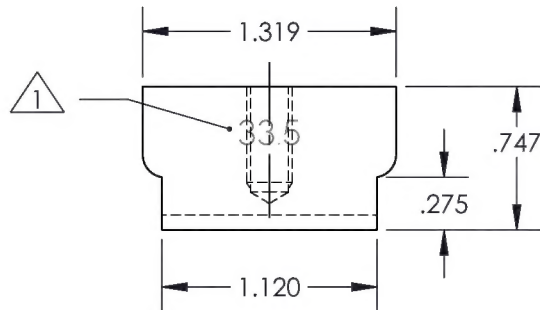
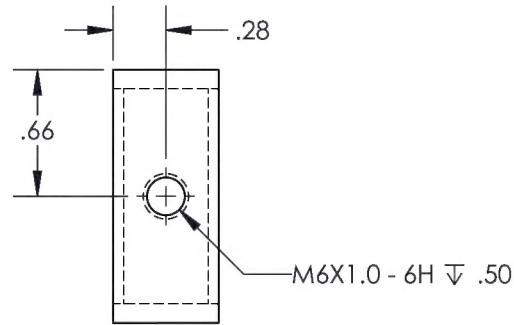
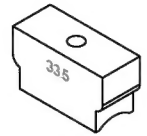
NOTE:

1 MACHINE ENGRAVE, FILL IN WITH BLACK PAINT.

DART AEROSPACE	
TITLE RIGGING KIT	
DWG NO. RBE105-40001W3-5	REV 1
MAT'L 6061 HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	EC145
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 8/15/2016
SHEET 4 OF 6	

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:

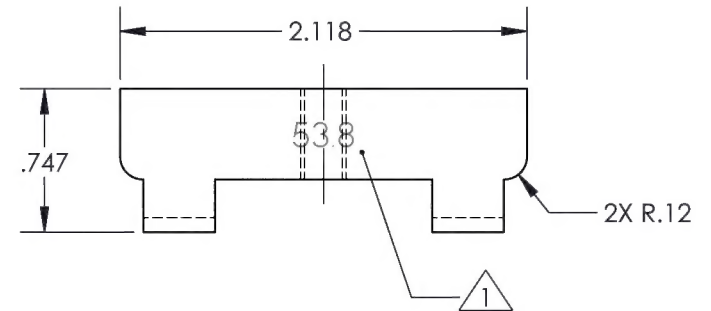
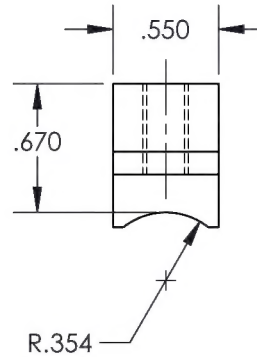
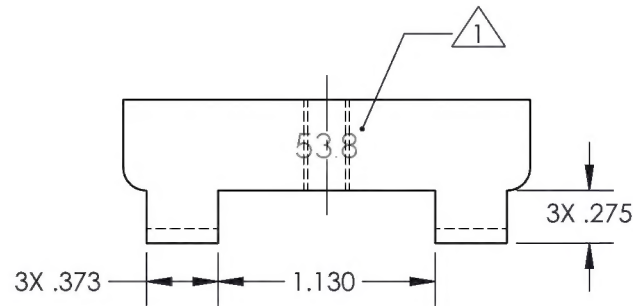
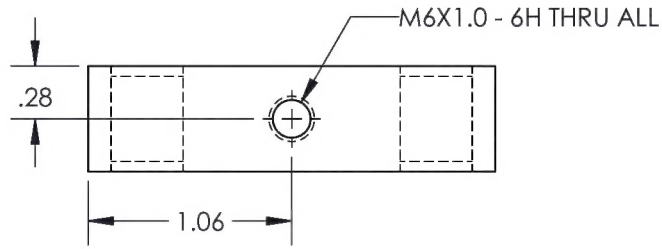
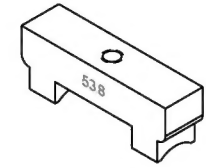
1 MACHINE ENGRAVE, FILL IN WITH BLACK PAINT.

33.5 BLOCK

DART AEROSPACE	
TITLE RIGGING KIT	
DWG NO. RBE105-40001W3-7	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/22/2016	USED ON MODEL
	EC145
	SHEET 5 OF 6

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:

1 MACHINE ENGRAVE, FILL IN WITH BLACK PAINT.

(-9)
53.8 BLOCK

DART AEROSPACE	
TITLE RIGGING KIT	
DWG NO. RBE105-40001W3-9	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/22/2016	USED ON MODEL
SHEET 6 OF 6	EC145